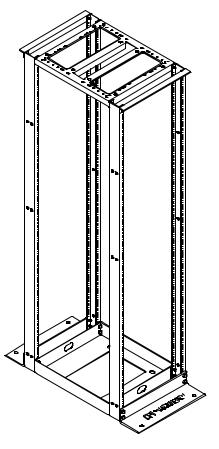


The new QuadraRack 4—Post Kit is designed to easily build a high capacity 4—Post Frame.

- 1— BUILD THE TWO CPI RACK ASSEMBLIES WITH 2 RACK CHANNELS AND 1 EA. TOP AND BASE ANGLES ON SAME SIDE OF RACK USING 3/8-16 BOLTS, SPLIT WASHERS AND NUTS IN THERE RESPECTIVE MOUNTING HOLE LOCATIONS. DO NOT TIGHTEN.
- 2— ASSEMBLE BASE PAN AND CPI RACKS USING 3/8-16 BOLTS, SPLIT WASHERS AND NUTS AT BASE ANGLE HOLE LOCATIONS. DO NOT TIGHTEN.
- 3- ASSEMBLE TOP PAN AND CPI RACKS USING 3/8-16 BOLTS, SPLIT WASHERS AND NUTS AT TOP ANGLE HOLE LOCATIONS. DO NOT TIGHTEN.
- 4- 4-POST FRAME ASSEMBLY MUST BE SQUARED AND ALL HOLE PATTERNS PARALLEL THEN TIGHTEN ALL BOLTS SECURELY.
- 5- COMPLETED 4-POST FRAME MAY BE INSTALLED FORWARD, CENTER OR TO THE REAR ON AN EXISTING BASE ANGLE TO FLOOR ATTACHMENTS.





QuadraRack
STD. 4—POST KIT
INSTALLATION INSTRUCTIONS

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